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Preface Introduction This book is about the use of modern statistical methods for quality control and improvement. It provides comprehensive coverage of the subject from basic principles to state-of-the-art concepts

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1 Introduction to Statistical Quality Control, 5th edition Douglas C. Montgomery Arizona State University

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1.1 INTRODUCTION TO STATISTICAL QUALITY CONTROL The term "Quality" is mostly used by industrialists. Quality means "fit for use". Quality is the most important consumer - decision factor in selecting products and services.

1.1 INTRODUCTION TO STATISTICAL QUALITY CONTROL

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The foundation for Statistical Process Control was laid by Dr. Walter Shewart working in the Bell Telephone Laboratories in the 1920s conducting research on methods to improve quality and lower costs.

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